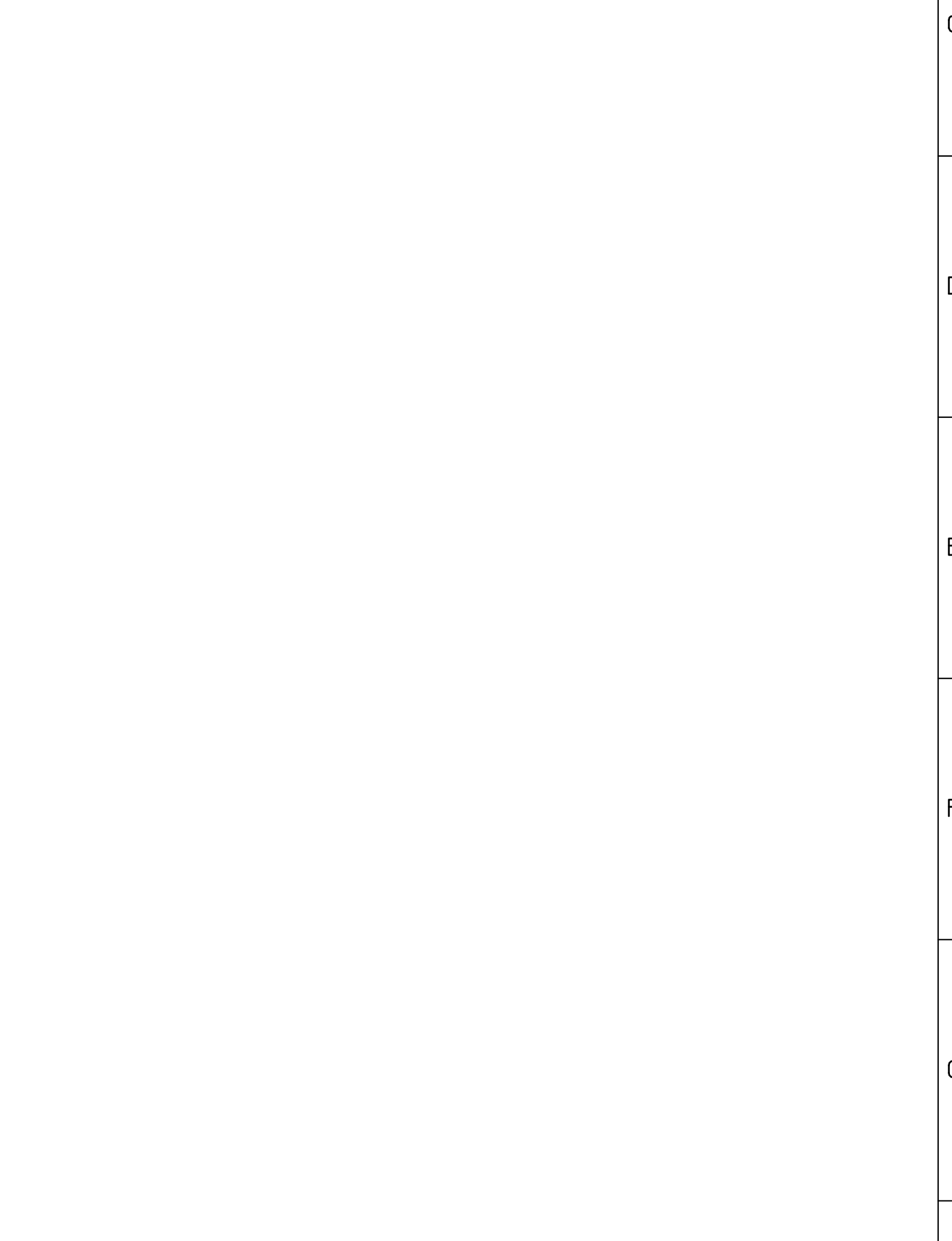


Attention:
To reach an optimized position of the return header (552-006,552-007) to the rapper during the operation (thermal expansion) it is necessary to install the superheater in the following position:
SH 2.1 10mm higher then rapper on +29.190 and +29.490
SH 2.2 10mm higher then rapper on +29.190 and +29.490

Berechnungsdruck Design pressure	83 bar	Auslegung nach Designed to	EN 12952, PED, Modul H1
Berechnungstemperatur Design temperature	- °C	Entwurfsprüfung durch Design review by	TUEV SÜD
Wasserdruckprobe in der Werkstatt Hydrostatic test pressure in the workshop	- bar	Überwachung der Abnahme durch Supervision of inspection by	SBENG
Wasserdruckprobe auf der Baustelle siehe Zeichnung Hydrostatic test pressure on site see drawing		Hersteller-Nr. MFR's serial No.	84.96
		Baujahr Year built	2018
		Abnutzungszuschlag Wear allowance	- mm
Herstellung und Prüfung siehe Produkt Spec. Manufacturing and inspection acc. to Prod. Spec.			B1074.120.33.945.GD11.002-003 F A4
Korrosionsschutz nach Corrosion Protection acc. to			B1074.120.50.300.GD29.002-XX F A4
Beschichtungssystem Coating System			



552-011	SH 2.1-2.2 SEALING FRAME
552-010	SH 2.1-2.2 CONNECTING PIPES
552-009	SH 2.1 HEATING SURFACE
552-008	SH 2.2 HEATING SURFACE
552-007	SH 2.1 BOTTOM HEADER
552-006	SH 2.2 BOTTOM HEADER
552-005	SH 2.1 TOP HEADER
552-004	SH 2.2 TOP HEADER
552-003	SH 2.1 INLET DISTRIBUTOR AND OUTLET HEADER
552-002	SH 2.2 INLET DISTRIBUTOR AND OUTLET HEADER
Zeich.Nr./Draw.No.	Benennung/Description
	Zugehörige Zeichnungen/Reference Drawings

F	02	08.10.2018	Lietz	Dreschm	Schröder	Position of outlet nozzle left side
F	01	15.02.2018	Planum	Lietz	Schröder	Released for fabrication
STA1	REV	DATE	PREP	CHEK	APPR	COMMENT
EMPLOYER	EMPLOYER	EMPLOYER	EMPLOYER	EMPLOYER	EMPLOYER	EMPLOYER
Contract Number	Project Code					
VKL_5_2016-02	VKL001					
EMPLOYER DOCUMENT DESIGNATION	DOC CENTER	LANGUAGE	REV NO	STATUS		
VKL01	- 1	110271	EN	02	F	
CODE WORD	DATE	NAME	FILENAME	VIEW		
CHP - Vilnius	04.03.2017	Kuna	1074-552-001-F02.dwg			
PREP	DATE	NAME				
11.12.2017		Lietz				
CHECKED	DATE	NAME				
12.02.2018		Schröder				
APPROV	DATE	NAME				
SCALE	TITLE					
1:20	SH 2.1-2.2 OVERVIEW					
	Line 1					
DRAWING NO.	PROJECT NO.	DOC TYPE	CONTR NO.	REV	STAT.	FORMA
B1074	. 1 . 21 . 01 . 552	. IG04	. 001 - 02	F	A0	